	REVISIONS					
REV	DESCRIPTION	DATE	APPROVED			
1.4	Original	9/13/2001	MWN			
2.2 PWA to RE10795 Rev 2.2, Add CFPRM/D		4/30/2002	MWN			
	CodeWarrior / ColdFire 3.0 Software					
2.2.1 Add Errata, Change Packet to ColdFire 3.2		5/17/2002	DM			

NOTES:

- 1 All items listed are to be appropriately packed in the specified case so that the components won't get damaged in transit.
- 2 All PCB assemblies are to be individually packaged in an appropriately sized ESD protection bag. A label containing the PWA P/N and BOM Revision must be attached on outside of bag.

IDL Source File Location: /data1/vobs/Manufacturing_Release_vbs/10795_M5272C3/MfgPackage

	THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO MOTOROLA AND SHALL NOT BE USED FOR ENGINEERING DESIGN, PROCUREMENT OR MANUFACTURE IN WHOLE OR IN PART WITHOUT CONSENT OF MOTOROLA.			MOTOROLA SEMICONDUCTOR PRODUCTS SECTOR			
	APPROVALS DATE		6501 William Cannon Drive West				
		DRAWN			Austin, Texas 78735		
		Michael Norman	4/30/2002				
	CHECKED			TITLE FINAL ASSEMBLY FOR MODEL NO.			
				M5272C3			
None PRODUCT MARKETING MANAGER		Motorola MCF5272 Processor Evaluation Board					
NEXT ASSY	USED ON			SIZE	CAD FILE NAME	DWG. NO.	REV
APPLIC	ATION	MANUFACTURING	Revised	А	I10795.xls	01A10795I	2.1.1
David Malanchuk		David Malanchuk	5/17/2002	IND	ENTURE DRAWING		

BEFORE KIT ASSEMBLY:

- 1. Print packing list M5272C3_PKL_Rev_B.pdf Item #11) in black and white on 8.5"x11" white paper
- 2. Download and print TIC Contact Information (Item #14) in black and white, one page, double sided (8.5"x11")

KIT PACKING INSTRUCTIONS:

- 1. Assemble Motorola boxes and insert cardboard divider.
- 2. Place 1" X 8" X 13" piece of convoluted anti-static foam into right half segment of the box (convoluted side up).
- 3. Place DB9, DB25, and P&E ColdFire BDM cables in right half.
- 4. Place 1" x 8" x 13" piece of convoluted anti-static foam on top of cables (convoluted side down).
- 5. Place Metrowerks and 3rd party software tools and/or information in right half.
- 6. Place 1" x 8" x 13" piece of anti-static foam on top of software.
- 7. Place MCF5272 ColdFire Integrated Microprocessor User's Manual on bottom left side.
- 8. Place ColdFire Family Programmers Reference Manual on top of Processor User's Manual
- 9. Place 1" x 8" x 13" piece of anti-static foam on top of manual.
- 10. Place packaged RE10795B on top of anti-static foam. MCF5272 evaluation board packed in anti-static bag and labeled "RE10795B Rev 2.2".
- 11. Place 1" x 8" x 13" piece of anti-static foam on top of board.
- 12. Place M5272C3 User's Manual on top of foam.
- 13. Place 1/2" x 9" x 13" anti-static section with cut out window over manual.

FINAL INSPECTION:

- 1. Inspect contents and verify that all items on the packing list are present.
- 2. Place packing list on top of right half.
- 3. Close box lid after inspection is complete.
- 4. Place barcode label on right front side of box.
- 5. Place CE Inspection label on left front side of box.

	MOTOROLA					
	<i>SEMICONDUCTOR PRODUCTS SECTOR</i> 6501 William Cannon Drive West Austin, Texas 78735					
TITLE	TITLE FINAL ASSEMBLY FOR MODEL NO.					
	M5272C3					
	Motorola MCF5272 Processor Evaluation Board					
SIZE	CAD FILE NAME	DWG. NO.	REV			
А	I10795.xls	01A10795I	2.1.1			
IND	ENTURE DRAWING	5/17/2002				

INDENTURE DRAWING			MOTOROLA	DWG NO.	01A10795I
	FOR MODEL	M5272C3		Rev	2.1.1
	01A10795I	RE10795I	FINAL ASSEMBLY FOR MODEL M5272C3	Date	5/17/2002
ITEM	DRAWING NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	01A10795A	RE10795B Rev 2.2	Revision 2.2 of Printed Wiring Board Assembly packaged in anti-static bag. Label on outside of bag must state "RE10795B Rev 2.2"	1	Matrix Design & Manufacturing (512) 385-9144 or approved alternate
2		22-122 or 23-SC-MO	Cable: DB9 M/F RS-232 Serial Data Cable, 6 ft.	1	Krista Micro or equivalent alternate
2 alt.		CAB-ST9FM-06	Cable: DB9 M/F RS-232 Serial Data Cable, 6 ft.		Manhattan
3		22-027	Cable: DB25 M/F; RS-232 Parallel Port Interface Extension Cable, 6 ft.	1	Krista Micro or equivalent alternate
3 alt.		AE1012-ND	Cable: DB25 M/F; RS-232 Parallel Port Interface Extension Cable, 6 ft.		DigiKey
4		CABLE_CF	Cable: ColdFire Shielded Interface Cable (wiggler) ; Rev F or later	1	P&E Micro, 617-353-9206
5		M5272C3UM/D	Book: M5272C3 User's Manual Rev 1.4	1	Motorola LDC
5a		Errata_10795_Rev_A	Document: M5272C3 Product Deviation / Errata	1	Motorola PDF file supplied for printing
6		MCF5272UM/D	Book: MCF5272 ColdFire Integrated Microprocessor User's Manual	1	Motorola LDC
7		CFPRM/D	Book: ColdFire Family Programmers Reference Manual Rev. 2	1	Motorola LDC
8		MOT-PDC	Label: Bar Code Identify: MPN:M5272C3 LOT, DTE, QTY	1	Motorola PDC; See Doc # 12MRB45322B
9		MOT-CE	Label: CE Mark	1	Marking Systems, Inc. 972-475-0770
10	41ATB50784P	50784P005	Packaging: Box with Motorola Logo, 17.5" x 13" x 4.25"	1	Capital City Container or approved alternate
11		001-1501	Packaging: 6-Piece Anti-static ColdFire Foam Set	1	Texas Foam
12		M5272C3_PKL_Rev_B	Document: M5272C3 Packing List; Print black and white (8 1/2 x 11)	1	Print from file: M5272C3_PKL_Rev_A.pdf
13		WNTYCARD1YMOT/D	Document: 1 year Warranty / Registration Card	1	Motorola LDC
14		PK90679C-CFR	Document: Metrowerks CodeWarrior for ColdFire Folder containing CodeWarrior	1	Metrowerks
			evaluation CD, quick start guide, datasheet, etc. (black folder)		
15		BR1530BW/D	Document: "Technical Information Center for Motorola Semiconductor Products" http://e-www.motorola.com Click on Documentation Library / Literature Services / General Search	1	Motorola LDC
16		3rd Party Tools	Print out black and white one page double sided (8 1/2 x 11)		
10		SIU PARTY LOOIS	Development tool evaluations and/or information from various vendors.		